



**Model BFL402R Parts List**

A = Standard Equipment

O = Circuit Diagram

Fig.	Part No.	Description	Q'ty	Unit
1	345446-6	PLATE K	1	PC.
2	864023-0	N/A	1	PC.
3	419832-8	LENS	1	PC.
4	188302-5	HOUSING SET	1	SET
D10		INC. 84,85		
5	233932-8	RING SPRING 29	1	PC.
6	183848-6	LIGHT COVER SET	1	SET
D10		INC. 7		
7	183848-6	LIGHT COVER SET	1	SET
D10		INC. 6		
8	233931-0	RING SPRING 36	1	PC.
9	418687-8	LEAD COVER	1	PC.
10	158056-8	ANGLE HEAD COMPLETE	1	PC.
11	227479-2	SPIRAL BEVEL GEAR 9	1	PC.
12	212108-0	NEEDLE BEARING 1212	1	PC.
13	253312-2	THIN WASHER 12	1	PC.
14	345281-2	SPACER	1	PC.
15	210057-5	BALL BEARING 6900LLB	1	PC.
16	961026-6	RETAINING RING S-10	1	PC.
17	962102-9	RETAINING RING R-22	1	PC.
18	227120-7	INTERNAL GEAR 50	1	PC.
19	961054-1	RETAINING RING S-14	1	PC.
20	253837-6	FLAT WASHER 14	1	PC.
21	256104-8	PIN 3	5	PC.
22	227138-8	SPUR GEAR 14	5	PC.
23	310148-3	CARRIER	1	PC.
24	267127-1	FLAT WASHER 26	1	PC.
25	962161-3	RETAINING RING R-32	1	PC.
26	252187-6	HEX. NUT M36-41	1	PC.
27	345447-4	RING 38K	1	PC.
28	317808-8	CLUTCH CASE	1	PC.
29	211283-9	BALL BEARING 6803ZZ	1	PC.
30	267283-7	FLAT WASHER 21	1	PC.
31	227137-0	SPUR GEAR 21	1	PC.
32	211088-7	BALL BEARING 6000DDW	1	PC.
33	961026-6	RETAINING RING S-10	1	PC.
34	962105-3	RETAINING RING R-26	1	PC.
35	233019-6	COMPRESSION SPRING 5	1	PC.
36	324834-0	LOCK NUT M12	1	PC.
37	158408-3	ADJUST RING COMPLETE	1	PC.
38	267276-4	FLAT WASHER 18	1	PC.
39	324296-2	SPINDLE	1	PC.
40	216018-3	STEEL BALL 5.0	3	PC.
41	233357-6	COMPRESSION SPRING 19B	1	PC.
42	223146-7	CAM D	1	PC.
43	216024-8	STEEL BALL 4	3	PC.
44	223139-4	CAM A	1	PC.
45	216019-1	STEEL BALL 3	13	PC.
46	267247-1	FLAT WASHER 7	1	PC.
47	266305-0	TORX C.S HEAD SCREW M5X10	1	PC.
48	153443-6	CARRIER COMPLETE A	1	PC.
49	211375-4	BALL BEARING 6805LLB	1	PC.
50	418004-2	GEAR CASE	1	PC.

51	227050-2	SPUR GEAR 13	3	PC.
52	153445-2	SPUR GEAR 20 COMPLETE A	1	PC.
53	227049-7	SPUR GEAR 18	3	PC.
54	227048-9	INTERNAL GEAR 47	1	PC.
55	267774-8	LOCK WASHER	1	PC.
56	418003-4	MOTOR BRACKET	1	PC.
57	631760-9	MOTOR CONTROL UNIT	1	PC.
58	619144-1	ROTOR	1	PC.
59	125397-7	CLUTCH ASS'Y J	1	PC.
	D10	INC. 36-47		
60	125189-4	GEAR ASSEMBLY A	1	PC.
	D10	INC. 48-56		
61	253777-8	FLAT WASHER 8	1	PC.
62	154448-9	SPINDLE A COMPLETE	1	PC.
63	213275-4	O RING 18	1	PC.
64	285723-3	BEARING RETAINER 18-30	1	PC.
65	631622-1	LED CIRCUIT	1	PC.
66	418690-9	SWITCH COVER	1	PC.
67	265171-2	PAN HEAD SCREW M4X8	2	PC.
68	418686-0	LEAD HOLDER	1	PC.
69	265145-3	+ PAN HEAD SCREW M4X22	4	PC.
70	233025-1	COMPRESSION SPRING 2	1	PC.
71	418002-6	SWITCH LEVER	1	PC.
72	638184-0	SWITCH UNIT	1	PC.
73	418201-0	F/R CHANGE LEVER	1	PC.
74	232201-4	LEAF SPRING	1	PC.
75	266130-9	TAPPING SCREW BIND PT 3X16	1	PC.
76	418204-4	COVER	1	PC.
77	638276-5	SWITCH UNIT	1	PC.
78	231397-8	COMPRESSION SPRING 4	1	PC.
79	418203-6	SWITCH LEVER A	1	PC.
80	638275-7	SWITCH UNIT	1	PC.
81	418202-8	SWITCH BASE	1	PC.
82	631755-2	POWER SUPPLY CIRCUIT	1	PC.
83	643811-6	TERMINAL	1	PC.
84	188302-5	HOUSING SET	1	SET
	D10	INC. 4,85		
85	819216-4	N/A	1	PC.
86	265095-2	PAN HEAD SCREW M3X20	7	PC.
87	419828-9	COVER	1	PC.
88	631717-0	RF UNIT	1	PC.
A01	765027-4	TORQUE ADJUST TOOL	1	PC.
E01	810401-2	N/A	1	PC.