



SERVICE PARTS LIST

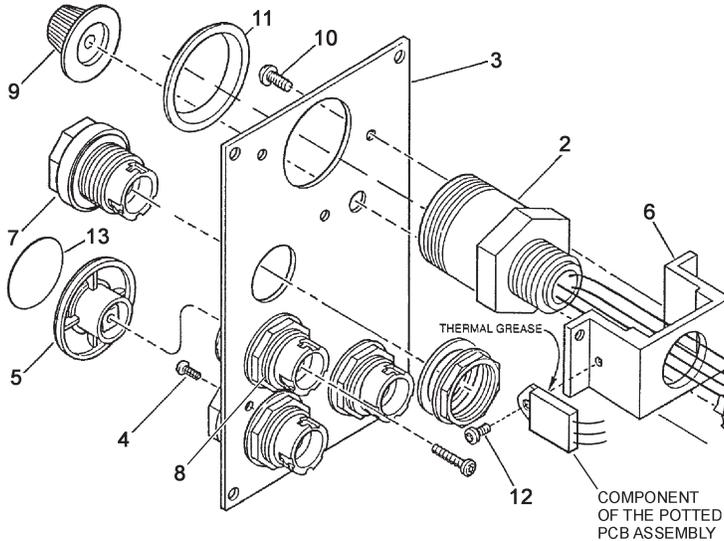
BULLETIN NO.
54-30-0152

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
MAG STAND CONTROL PANEL		54-30-0151	Aug. 2010
CATALOG NO. 23-35-0312		SERIAL NUMBER	
		WIRING INSTRUCTION SEE BELOW	

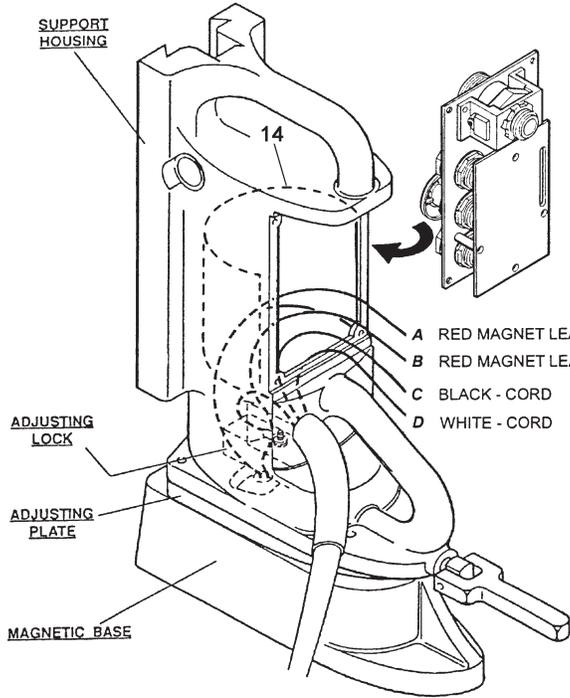
EXAMPLE:
00 0

Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
★ 1	-----	Circuit Board Assembly	(1)
★ 2	23-33-0495	Receptacle Assembly	(1)
★ 3	44-66-0810	Panel Plate Assembly	(1)
★ 4	06-82-5268	4-40 x 3/8" Pan Hd. Taptite T-9	(4)
5	42-42-0385	Drill "OFF" Button	(1)
6	42-36-1770	Receptacle Bracket	(1)
★ 7	-----	Switch Button	(1)
	42-42-0405	Push Button - Green (Solid)	(1)
	42-42-0400	Push Button - Yellow (Solid)	(1)
	42-42-0440	Push Button - White (Clear)	(1)
	42-42-0450	Push Button - Push Button Blank	(1)
8	23-18-0080	Speed Dial	(1)
10	06-82-7252	8-32 x 3/8" Pan Hd. Slit. Tapt. T-20	(2)
11	45-06-0650	Receptacle Seal	(1)
12	06-81-8650	6-32 x 1/4" Rd. Hd. Sems	(1)
★ 13	10-98-0225	"Drill-OFF" Label	(1)
★ 14	23-16-1580	Panel Insulator	(1)

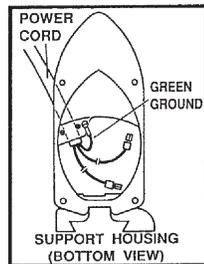


**SEE REVERSE SIDE
BEFORE WIRING FOR
IMPORTANT NOTES
AND OPERATIONAL
CHECK PROCEDURE**

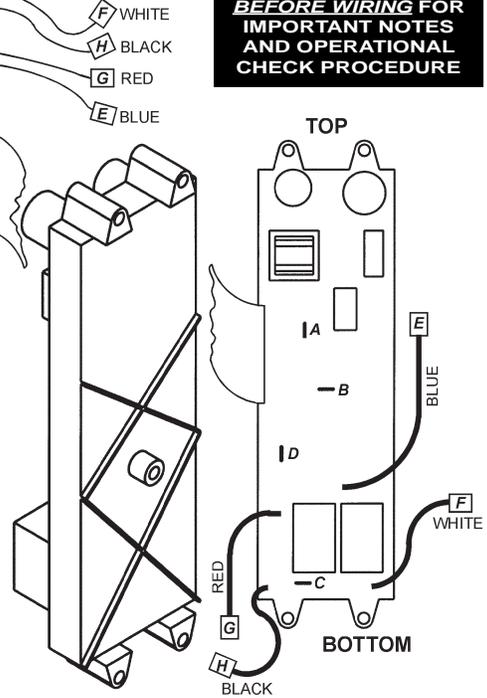


INTERCHANGEABLE
AT TERMINALS A & B ON
POTTED PCB ASSY.

WIRING INSTRUCTIONS



Cord Set Terminals	
Wire Color	Part Number
Black	23-74-0970
White	23-74-0970
Green	23-74-0320



- ROUTE TWO MAGNETIC BASE LEADS (RED WIRES WITH YELLOW SLEEVING) THROUGH ADJUSTING PLATE AND PAST ADJUSTING LOCK MECHANISM, ONE ON EACH SIDE. MAKE SURE SLEEVING IS NOT ABRADED DURING ROUTING.
- SECURE LINE CORD IN SUPPORT HOUSING.
- ATTACH GROUND TERMINAL TO SUPPORT HOUSING WITH GROUND SCREW. POSITION GROUND WIRE TERMINAL AS SHOWN, SO IT CAN SET FLAT AGAINST HOUSING BEFORE SECURING.
- ATTACH THE BLACK AND WHITE LEADS FROM LINE CORD, AS SHOWN.
- ATTACH THE LEADS FROM THE MAGNETIC BASE, AS SHOWN. **NOTE:** THE LEADS FROM THE MAGNETIC BASE CAN BE ATTACHED TO THE PANEL IN EITHER LOCATION.
- ATTACH THE POTTED PCB ASSEMBLY TO THE SUPPORT HOUSING.
- GENTLY PUSH THE BUNDLE OF WIRES DOWNWARD AND INSTALL THE CONTROL PANEL INTO THE HOUSING. AVOID PINCHING WIRES OR THE RIBBON CABLE AS THE CONTROL PANEL IS BEING INSTALLED.