



SERVICE PARTS LIST

BULLETIN NO.
55-04-0110

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
9.6V CHARGER				Aug. '89
CATALOG NO. 48-59-0030	STARTING SERIAL NO.	768-1001	WIRING INSTRUCTION SEE REVERSE SIDE	

EXAMPLE:

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Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

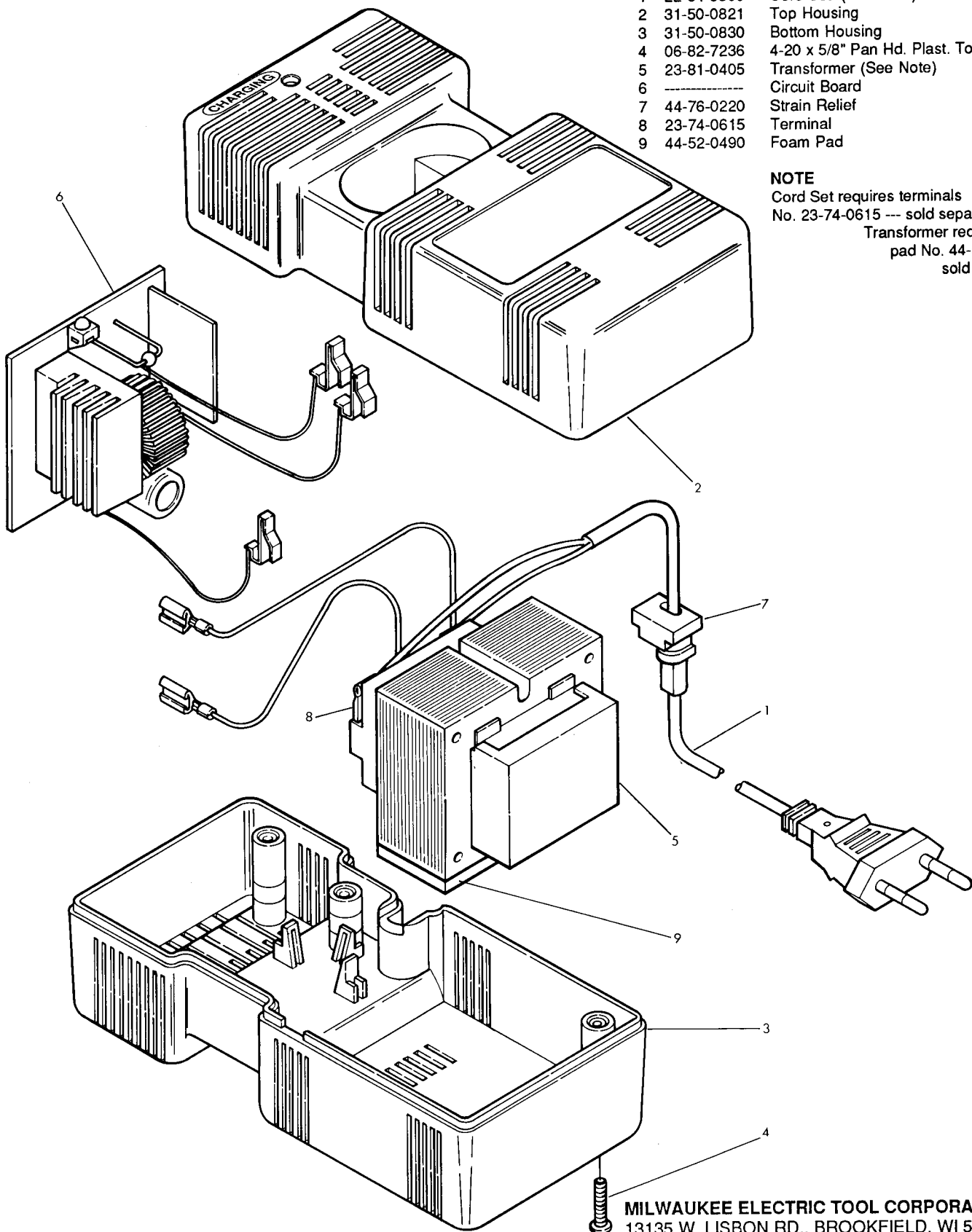
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	22-64-3300	Cord Set (See Note)	(1)
2	31-50-0821	Top Housing	(1)
3	31-50-0830	Bottom Housing	(1)
4	06-82-7236	4-20 x 5/8" Pan Hd. Plast. Torx	(5)
5	23-81-0405	Transformer (See Note)	(1)
6		Circuit Board	(1)
7	44-76-0220	Strain Relief	(1)
8	23-74-0615	Terminal	(2)
9	44-52-0490	Foam Pad	(1)

NOTE

Cord Set requires terminals

No. 23-74-0615 --- sold separately.

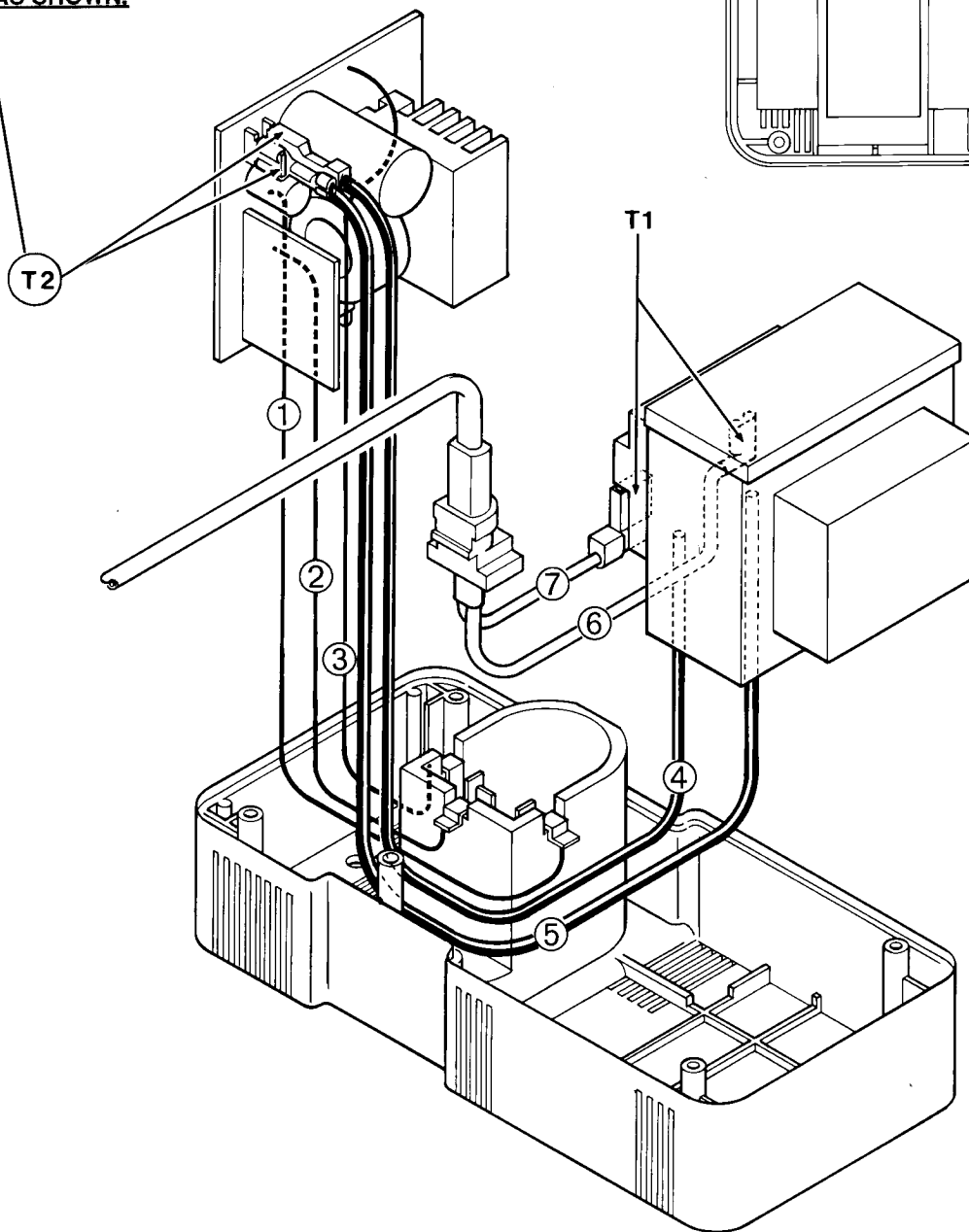
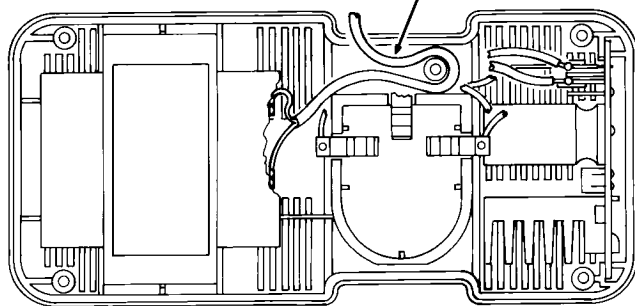
Transformer requires foam
pad No. 44-52-0490 ---
sold separately.



MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. LISBON RD., BROOKFIELD, WI 53005 USA

NOTE:
INSULATED TERMINAL T2 MAY BE
USED ON BOTH THE INSIDE
AND OUTSIDE TABS BUT
MUST BE USED ON
THE INSIDE POSITION
AS SHOWN.

Route cord set as shown.



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Red	22 Ga.	4-1/2"	Component of circuit board assembly.
2	Red	22 Ga.	4-1/2"	Component of circuit board assembly.
3	Red	22 Ga.	4-1/2"	Component of circuit board assembly.
4	Black	XFMR	6"	Strip 1/4" for T2.
5	Black	XFMR	6"	Strip 1/4" for T2.
6	Brown	CORD	1-3/16"	Strip 3/16" for T1.
7	Blue	CORD	1-3/16"	Strip 3/16" for T1.

NOTE:

All leads must be held to $\pm 1/8"$.
All field leads to be measured from
and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0615	2
T2	23-74-0440	2

CONNECTOR DESCRIPTION

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