



**SERVICE PARTS LIST**

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
<b>1-1/2" THUNDERBOLT™ ROTARY HAMMER</b>			Mar. '95
CATALOG NO. <b>5316-4</b>	STARTING SERIAL NO. <b>845A</b>	WIRING INSTRUCTION <b>58-03-1620</b>	

**EXAMPLE:**  
 Component Parts (Small #) Are Included  
 When Ordering The Assembly (Large #).

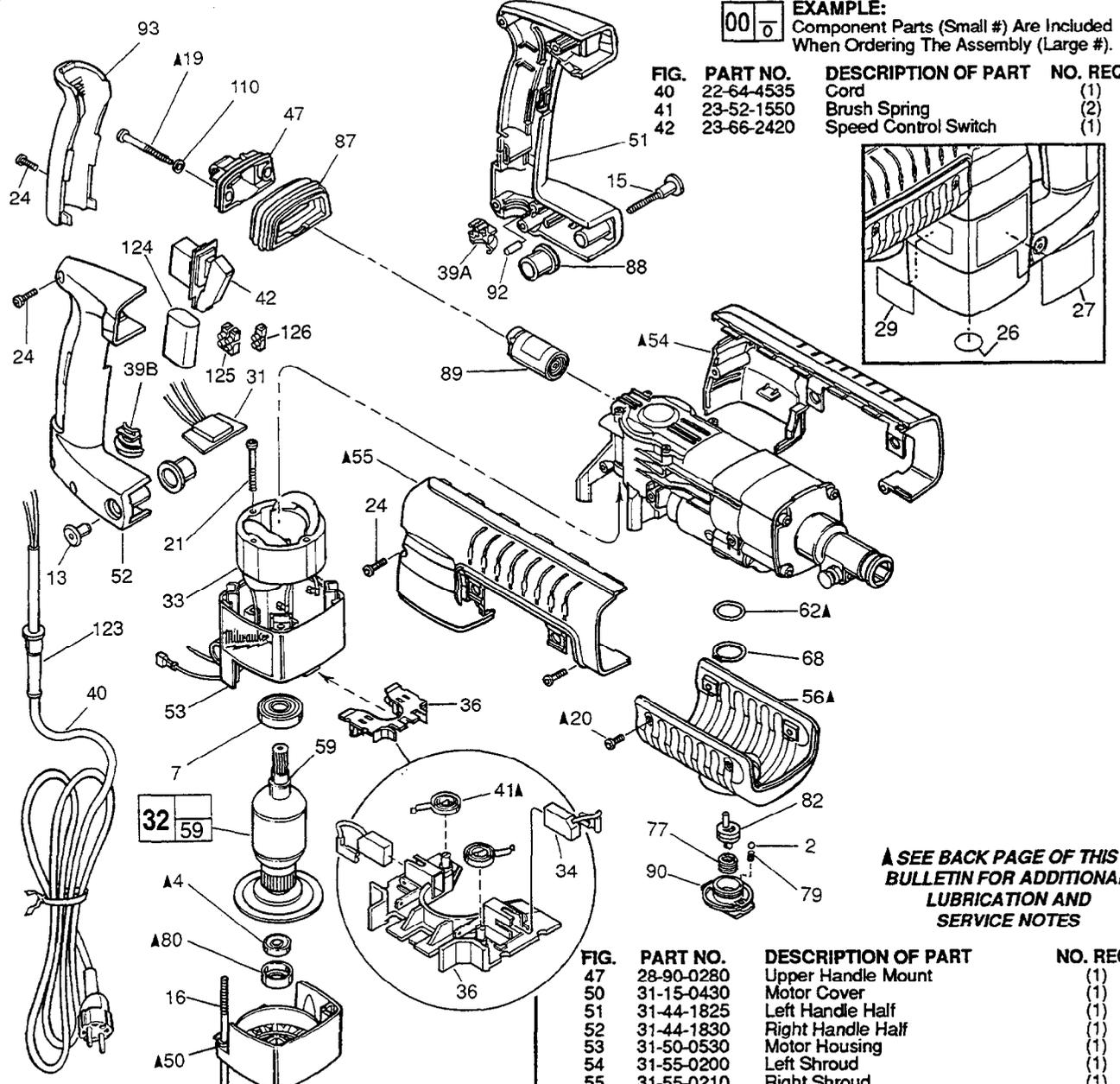
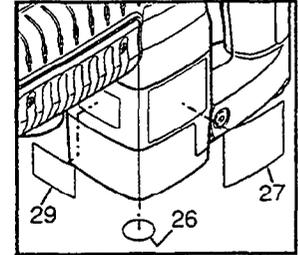


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
40	22-64-4535	Cord	(1)
41	23-52-1550	Brush Spring	(2)
42	23-66-2420	Speed Control Switch	(1)

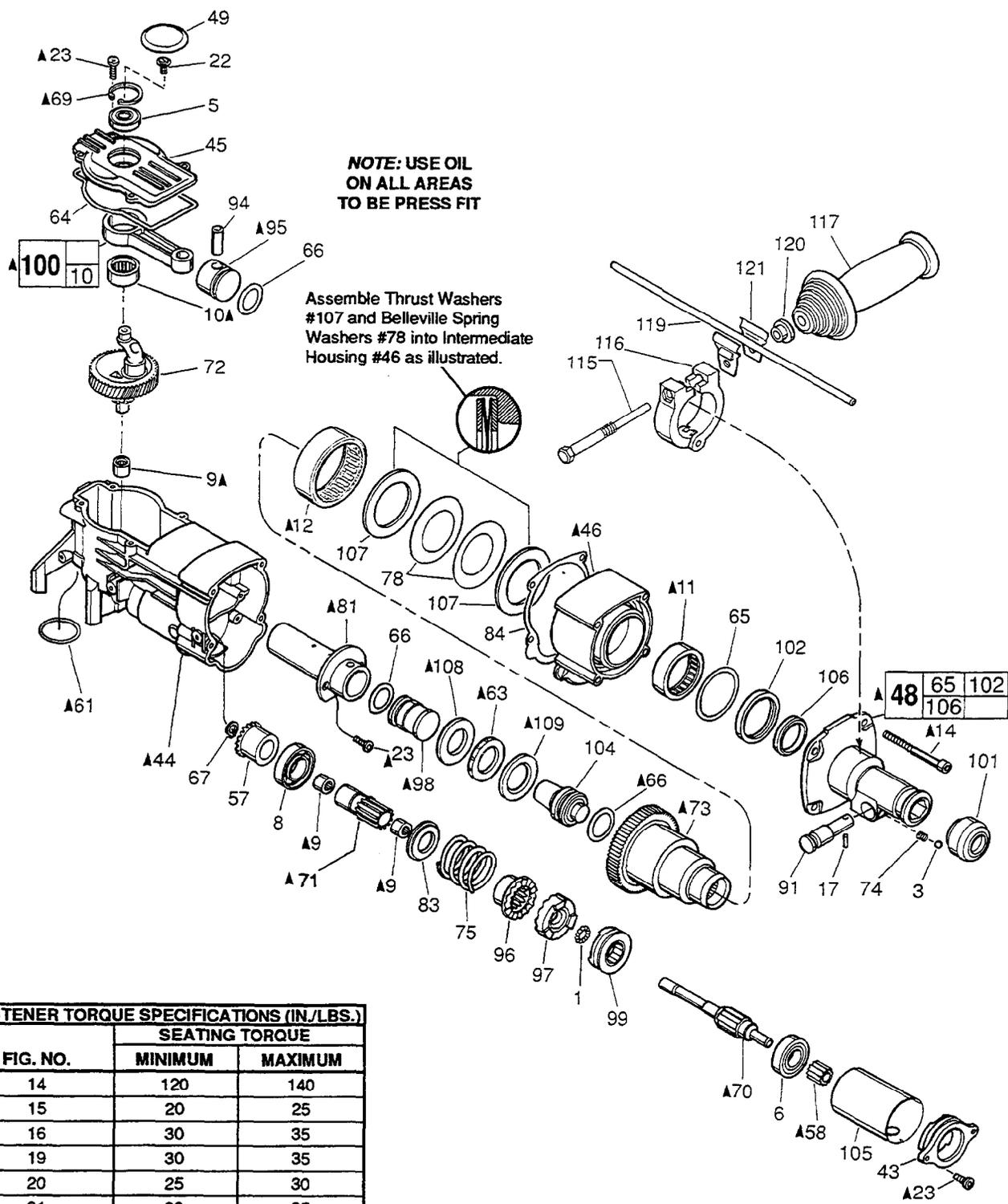


**▲ SEE BACK PAGE OF THIS BULLETIN FOR ADDITIONAL LUBRICATION AND SERVICE NOTES**

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
2	02-02-0180	3/16" Steel Ball	(2)
4	02-04-0847	Ball Bearing	(1)
7	02-04-1525	Ball Bearing	(1)
13	05-59-0100	Pivot Nut	(1)
15	05-77-0100	Pivot Bolt	(1)
16	05-81-0920	M6 x 1.0 x 120 Pan Hd. Slit. Tapt. T-27	(4)
19	06-81-1805	Special Screw	(2)
20	06-82-7252	8-32 x 3/8" Pan Hd. Slit. Tapt. T-20	(4)
21	06-82-7425	8-16 x 2" Pan Hd. Slit. Plast. T-20	(2)
24	06-95-6290	M5 x 2.24 x 18 Pan Hd. Slit. PT T-20	(7)
26	10-75-2760	Milwaukee Label	(1)
27	10-98-5314	Product Label	(1)
29	12-20-3310	Service Nameplate Kit	(1)
31	14-20-0735	Remote Trigger Speed Control	(1)
32	16-54-1260	230 Volt Armature	(1)
33	18-54-0260	230 Volt Field	(1)
34	22-18-0875	230 Volt Carbon Brush (2) Kit	(1)
36	22-22-1480	Brush Carrier Assembly	(1)
39A	31-17-0250	Lower Cord Clamp	(1)
39B	31-17-0255	Upper Cord Clamp	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
47	28-90-0280	Upper Handle Mount	(1)
50	31-15-0430	Motor Cover	(1)
51	31-44-1825	Left Handle Half	(1)
52	31-44-1830	Right Handle Half	(1)
53	31-50-0530	Motor Housing	(1)
54	31-55-0200	Left Shroud	(1)
55	31-55-0210	Right Shroud	(1)
56	31-55-0220	Belly Shroud	(1)
59	34-60-3620	Retaining Ring	(1)
62	34-40-4160	O-Ring	(1)
68	34-60-3630	Retaining Ring	(1)
77	40-50-8585	Torsion Spring	(1)
79	40-50-8690	Compression Spring	(2)
80	42-96-0130	Bearing Cup	(1)
82	14-14-0160	Shift Disk Assembly	(1)
87	43-87-0030	Isolation Bellows	(1)
88	43-87-0040	Pivot Isolator	(2)
89	43-87-0060	Isolation Module Assembly	(1)
90	43-98-0470	Rotostop Knob	(1)
92	14-46-1001	Foam Slug Kit (Bag of 10)	(1)
93	44-52-0580	Handle Cushion	(1)
110	45-88-8555	Rubber Washer	(2)
123	44-76-0210	Cord Protector	(1)
124	22-33-0510	Suppressor	(1)
125	22-56-0451	Terminal Block	(1)
126	22-56-0456	Terminal Block	(1)

**MILWAUKEE ELECTRIC TOOL CORPORATION**  
 13135 W. LISBON RD., BROOKFIELD, WI 53005



**NOTE: USE OIL ON ALL AREAS TO BE PRESS FIT**

Assemble Thrust Washers #107 and Belleville Spring Washers #78 into Intermediate Housing #46 as illustrated.

FASTENER TORQUE SPECIFICATIONS (IN./LBS.)			
FIG. NO.	SEATING TORQUE		
	MINIMUM	MAXIMUM	
14	120	140	
15	20	25	
16	30	35	
19	30	35	
20	25	30	
21	20	25	
22	25	30	
23	BARREL	30	35
	BEARING RETAINER	20	25
24	CRANKCASE COVER	25	30
	HANDLE HALVES AND SHROULDS	20	25
	CUSHION GRIP	10	15
25	35	45	

**22-18-0875 CARBON BRUSH SERVICE KIT**

THIS KIT CONTAINS:

- 2 Carbon Brush

**● 14-46-9070 1-1/2" HAMMER SERVICE KIT**

THIS KIT CONTAINS:

- 1 31-12-0270 Cap-Cover
- 1 34-40-4310 Rubber Damping Washer
- 1 34-40-4320 Seal-Cover
- 1 34-40-4330 O-Ring
- 3 34-40-4350 O-Ring
- 1 42-96-0130 Bearing Cup
- 1 43-44-0970 Gasket
- 1 45-06-0540 Dust Seal-Hex
- 1 45-06-0550 Dust Seal-Round
- 1 49-08-4230 5 Oz. Tube "N" Grease

**▲ SEE BACK PAGE OF THIS BULLETIN FOR ADDITIONAL LUBRICATION AND SERVICE NOTES**

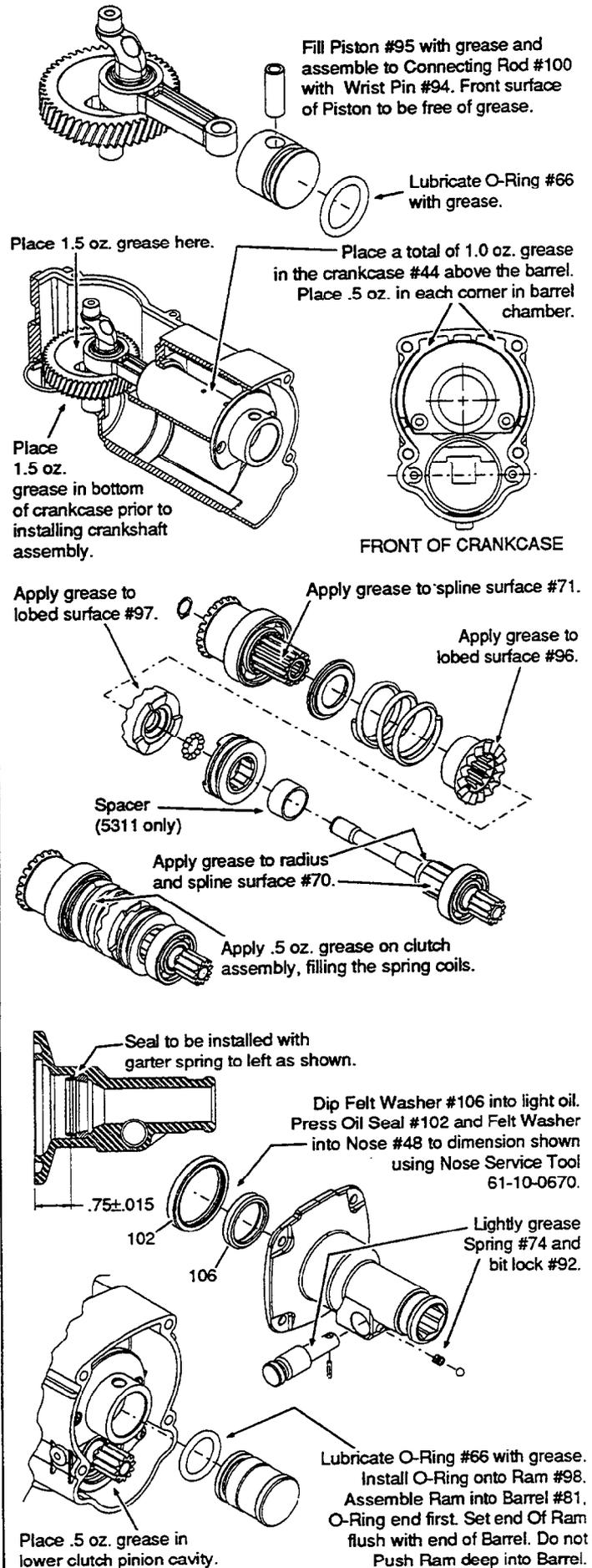
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-02-0120	1/8" Steel Ball	(12)
3	02-02-0250	1/4" Steel Ball	(1)
5	02-04-0911	Ball Bearing	(1)
6	02-04-1510	Ball Bearing	(1)
8	02-04-2000	Ball Bearing	(1)
9	02-50-2470	Needle Bearing	(3)
10	02-50-4020	Needle Bearing	(1)
11	02-50-9000	Needle Bearing	(1)
12	02-50-9985	Needle Bearing	(1)
14	05-74-0670	M6 x 1.0 x 70 Skt. Hd. Cap Screw T-27	(4)
17	06-65-0828	Groove Pin	(1)
22	06-82-8842	8-32 x 3/8" Pan Hd. Slit. Taptite T-20	(1)
23	06-95-6280	M4 x 0.7 x 14 Pan Hd. Slit. Taptite T-20	(8)
43	28-12-0360	Bearing Retainer	(1)
44	28-14-2265	Crankcase	(1)
45	28-20-1325	Crankcase Cover	(1)
46	28-50-6445	Intermediate Housing	(1)
48	14-52-0020	Nose Assembly	(1)
49	31-12-0270	Cap-Cover	(1)
57	32-05-2250	Bevel Gear	(1)
58	32-60-2590	Clutch Pinion	(1)
61	34-40-1375	O-Ring	(1)
63	34-40-4310	Rubber Damping Washer	(1)
64	34-40-4320	Seal-Cover	(1)
65	34-40-4330	O-Ring	(1)
66	34-40-4350	O-Ring	(3)
67	34-60-0700	Retaining Ring	(1)
69	34-80-5090	Retaining Ring-Beveled	(1)
70	36-14-0760	Clutch Shaft	(1)
71	36-14-0700	Hollow Clutch Tube	(1)
72	14-09-0140	Crankshaft Assembly	(1)
73	38-50-6030	Spindle	(1)
74	40-50-8420	Bit Lock Spring	(1)
75	40-50-8575	Compression Spring	(1)
78	40-50-8590	Belleville Spring	(2)
81	42-98-0240	Barrel	(1)
83	43-34-0740	Spring Flange	(1)
84	43-44-0970	Gasket	(1)
91	44-20-0222	Bit Lock	(1)
94	44-60-1400	Wrist Pin	(1)
95	44-62-0210	Piston	(1)
96	44-66-6030	Splined Clutch Plate	(1)
97	44-66-6040	Fixed Clutch Plate	(1)
98	44-82-0170	Ram	(1)
99	44-90-4380	Shift Ring	(1)
100	44-94-0395	Connecting Rod Assembly	(1)
101	49-62-0095	Dust Seal-Hex (5/pkg.)	(1)
	49-62-0105	Dust Seal-Round (5/pkg.)	(1)
102	45-06-0560	Oil Seal	(1)
104	45-56-2610	Striker	(1)
105	45-76-0420	Clutch Tube	(1)
106	45-88-5176	Felt Seal	(1)
107	45-88-8520	Thrust Washer	(2)
108	45-88-8530	Barrel Thrust Washer	(1)
109	45-88-8535	Striker Cushion Washer	(1)
115	06-14-0030	Hex Head Cap Screw-Special	(1)
116	14-34-0540	Handle Ring Assembly	(1)
117	14-34-0510	Side Handle Assembly	(1)
119	44-94-0165	Depth Gauge Rod	(1)
120	45-36-1570	Spacer	(1)
121	45-60-0600	Depth Rod Clamp	(2)

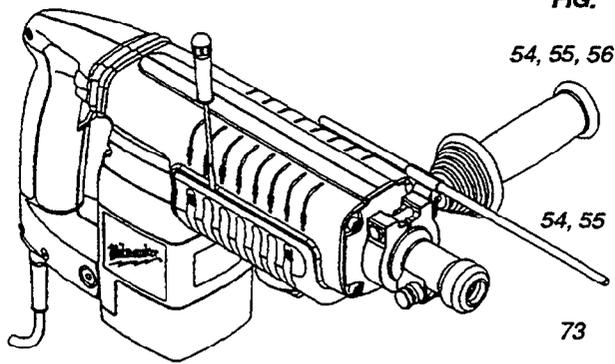
61-10-0670 Nose Service Tool

NOTE: Check the clutch torque. Clutch must slip at 30 to 40 ft.-lbs. at the spindle, checked clockwise as viewed from the front of the tool.

▲SEE BACK PAGE OF THIS BULLETIN FOR ADDITIONAL LUBRICATION AND SERVICE NOTES

LUBRICATION NOTES: (TYPE "N" GREASE, NO. 49-08-4230)





**FIG. ▲ NOTES**

54, 55, 56

TO REMOVE BELLY SHROUD #56 FROM TOOL, INSERT SMALL SCREW DRIVER INTO GROOVE BETWEEN BELLY AND SIDE SHROUDS #54 AND #55, ABOUT 1/3 OF THE WAY FROM THE MOTOR END, AS SHOWN. PRY OUT AND DOWN ON BOTH SIDES OF THE TOOL.

54, 55

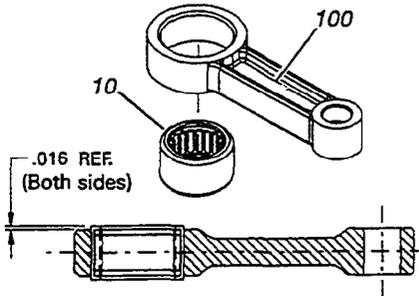
TO INSTALL THE SIDE SHROUDS #54 AND #55, THE TOP HINGE OF THE SHROUDS MUST BE COMPLETELY INTERLOCKED, THEN THE BACK SIDE ROTATED CLOSED AROUND THE TOOL.

73

LUBRICATE ALL BORES IN SPINDLE #73 WITH A MEDIUM COATING OF GREASE.

63, 108, 109

LUBRICATE RUBBER DAMPING WASHER #63, BARREL THRUST WASHER #108 AND STRIKER CUSHION WASHER #109 WITH A MEDIUM COATING OF GREASE BEFORE ASSEMBLY.



10, 100

PRESS NEEDLE BEARING #10 IN ROD #100 SO THAT THE SAME AMOUNT STICKS OUT ON BOTH SIDES OF THE ROD, AS SHOWN.

9, 71

PRESS (2) NEEDLE BEARINGS #9 INTO HOLLOW CLUTCH SHAFT #71, FLUSH WITH THE ENDS OF THE SHAFT.

58, 70

PRESS CLUTCH PINION #58 FLUSH WITH THE END OF THE CLUTCH SHAFT #70.

11, 12, 46

PRESS NEEDLE BEARINGS #11 AND #12 FLUSH TO THE MACHINED FACES ON BOTH ENDS OF THE INTERMEDIATE HOUSING #46.

9, 44

PRESS NEEDLE BEARING #9 INTO CRANKCASE #44, FLUSH WITH TOP OF BORE, AS SHOWN.

81

LIGHTLY GREASE INSIDE OF BARREL #81 BEFORE ASSEMBLY.

48, 73

SMALL OUTSIDE DIAMETER OF SPINDLE #73 IS TO BE LUBRICATED WITH A LIGHT COAT OF GREASE BEFORE ASSEMBLING THE NOSE ASSEMBLY #48 TO THE TOOL.

48, 73, 102

NOSE ASSEMBLY #48 MUST BE PLACED SQUARELY OVER SPINDLE #73, WHEN ASSEMBLING, TO PREVENT DAMAGE TO OIL SEAL #102.

14, 19, 20, 23

FASTENERS #14, #19, #20 AND #23 ARE TO BE RE-ASSEMBLED USING BLUE LOCTITE.

48, 102

LUBRICATE BORE IN NOSE ASSEMBLY #48 BEFORE PRESSING OIL SEAL #102 INTO PLACE.

61, 62, 66

LUBRICATE O-RINGS #61, #62 AND #66 WITH GREASE.

69

INSTALL BEVEL SNAP RING #69 WITH BEVEL SIDE UP.

4, 50, 80

PLACE BEARING CUP #80 ON SMALL ARMATURE BEARING #4 BEFORE INSTALLING MOTOR COVER #50.

41

BRUSH SPRINGS #41 ARE TO BE WOUND 1/2 TURN TO ENGAGE BRUSHES.

4

RUBBER SEAL SIDE OF BALL BEARING #4 TO FACE FAN.

95, 98

FACES OF PISTON #95 AND RAM #98 ARE TO BE FREE OF GREASE.

