

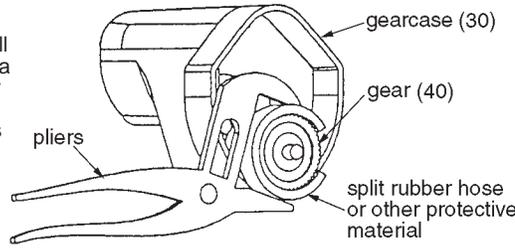


**FIG. 1** **NOTES:**  
 1 Bearing to be installed with seal towards commutator.

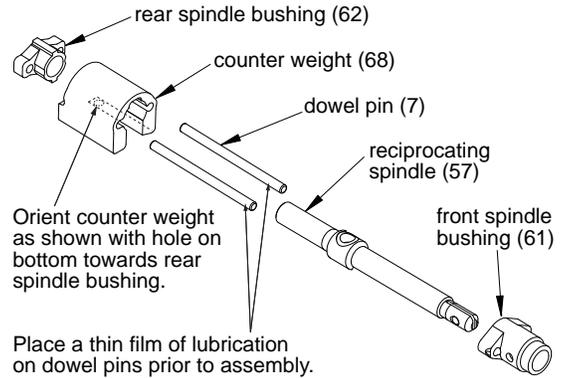
4,37 Press needle bearing flush  $\pm 0.005$  with inner surface of diaphragm.

6,60 Apply Blue Loctite® 242 to treads of wobble shaft axle prior to installing spinlock hex nut. Torque spinlock hex nut to 160-190 in. lbs.

6,51 Hold the intermediate gear still with a large pair of pliers and a piece of rubber hose (or other tough, but pliable material to protect the gear from the jaws of the pliers) and remove the 5/16" spinlock hex nut with a wrench, as shown.



7,57,61,62,68 Press dowel pins flush to front side of front spindle bushing. Press dowel pins flush to back side of rear spindle bushing. **NOTE:** Reciprocating spindle (57) and counter weight (68) must be installed inside assembly (7,61) and (7,62) prior to pressing last spindle bushing into place. Be sure to orientate the counter weight with the hole on bottom towards rear spindle bushing, as shown.



19,47 Install nameplate in motor housing recess prior to assembling diaphragm onto motor housing.

51,69 Tabs of bronze plate engage intermediate gear.

51,59 Concave side of disc spring towards intermediate gear.

70,73 Tabs of metal plates engage orbit drive hub.

82 O-ring of polypak seal faces mechanism - toward rear of tool.

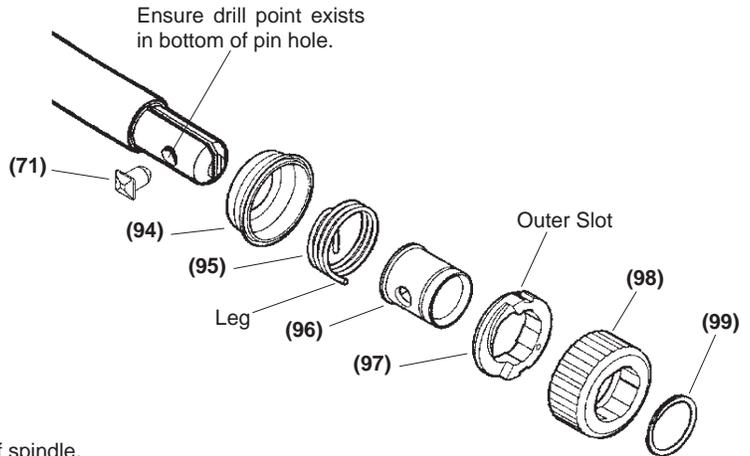
88 Shoulder extension of grease slinger should face bearing.

#### REMOVING THE STEEL QUIK-LOK® BLADE CLAMP

- Remove external retaining ring (99) and pull front cam (98) off.
- Pull lock pin (71) out and remove remainder of parts and discard.

#### REASSEMBLY OF THE STEEL QUIK-LOK® BLADE CLAMP

- Coat new lock pin with powdered graphite.
- Hold tool in a vertical position.
- Place spring cover (94) onto spindle.
- Slide torsion spring (95) onto spindle with spring leg on hole side of spindle.
- Slide sleeve (96) onto spindle aligning hole on sleeve with hole in spindle.
- Slide rear cam (97) over sleeve until it bottoms on sleeve shoulder, ensure spring leg inserts into hole in rear cam.
- Rotate rear cam in the direction of the arrows located on spring cover until there is clearance for lock pin (71) to be inserted into sleeve/spindle holes. Insert lock pin.



**FIG. 35,52** **LUBRICATION:**  
 1 Lightly coat o-rings with lubrication for ease of installation onto assembled orbit pockets.

36 Place 3.2 oz. (80 grams  $\pm 8$  grams) of type "T" grease (Cat. No. 49-08-4290), in mechanism cavity of gear case.

37 Place .8 oz. (20 grams  $\pm 2$  grams) of type "T" grease (Cat. No. 49-08-4290), in lower needle bearing-gear train cavity of diaphragm.

51,70 Apply a thin coat of type "T" grease (Cat. No. 49-08-4290) between gear and metal plate.

67 Pin to be coated with graphite prior to assembly.

83 Soak in lightweight bushing oil prior to assembly.

