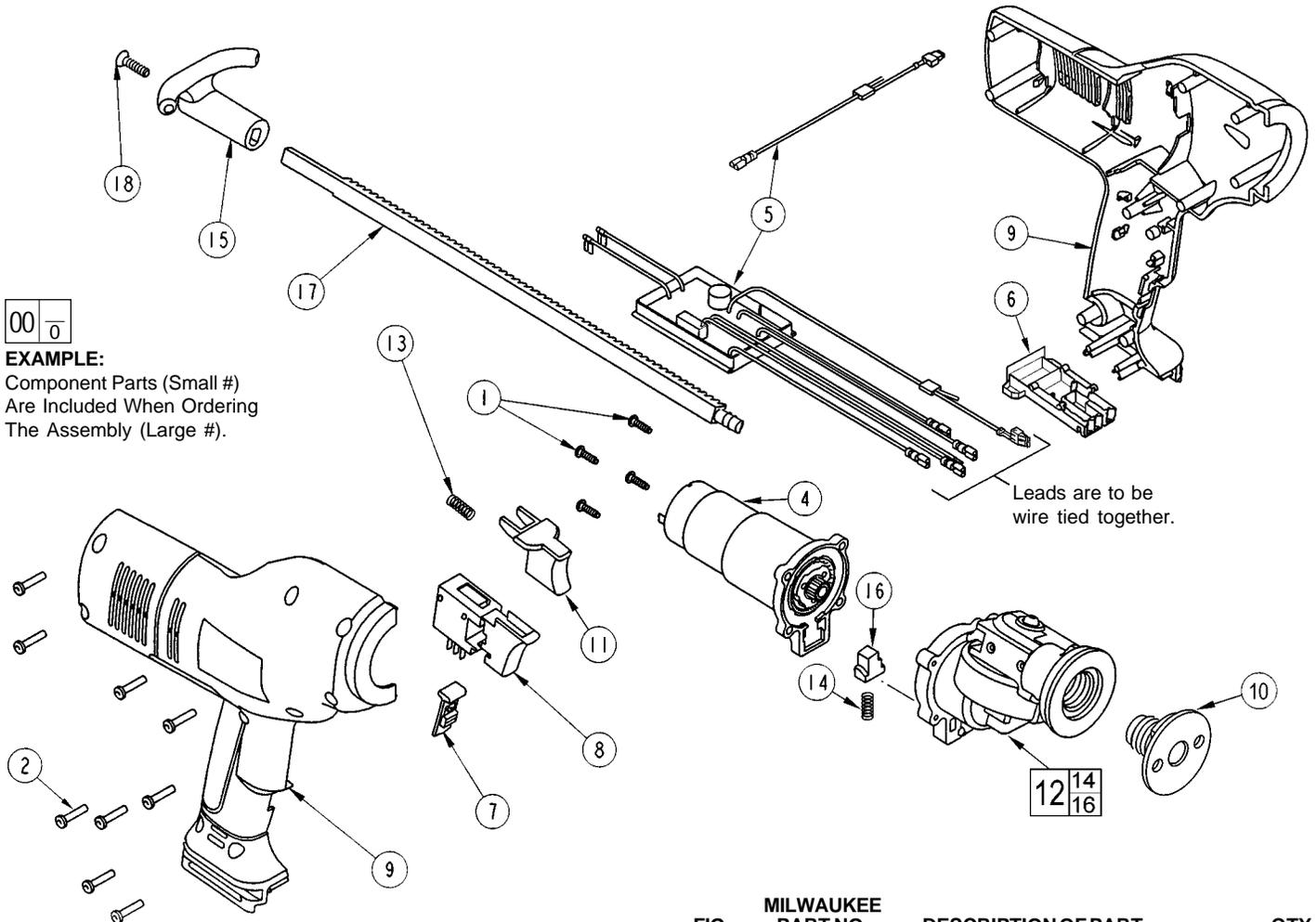


| | | | |
|---|----------------|---|-------------|
| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS | | REVISED BULLETIN | DATE |
| CORDLESS CAULK GUN - ALBION | | | Dec. 2002 |
| CATALOG NUMBER | 6561-69 | SERIAL NUMBER | 412A |
| | | WIRING INSTRUCTION SEE REVERSE SIDE | |

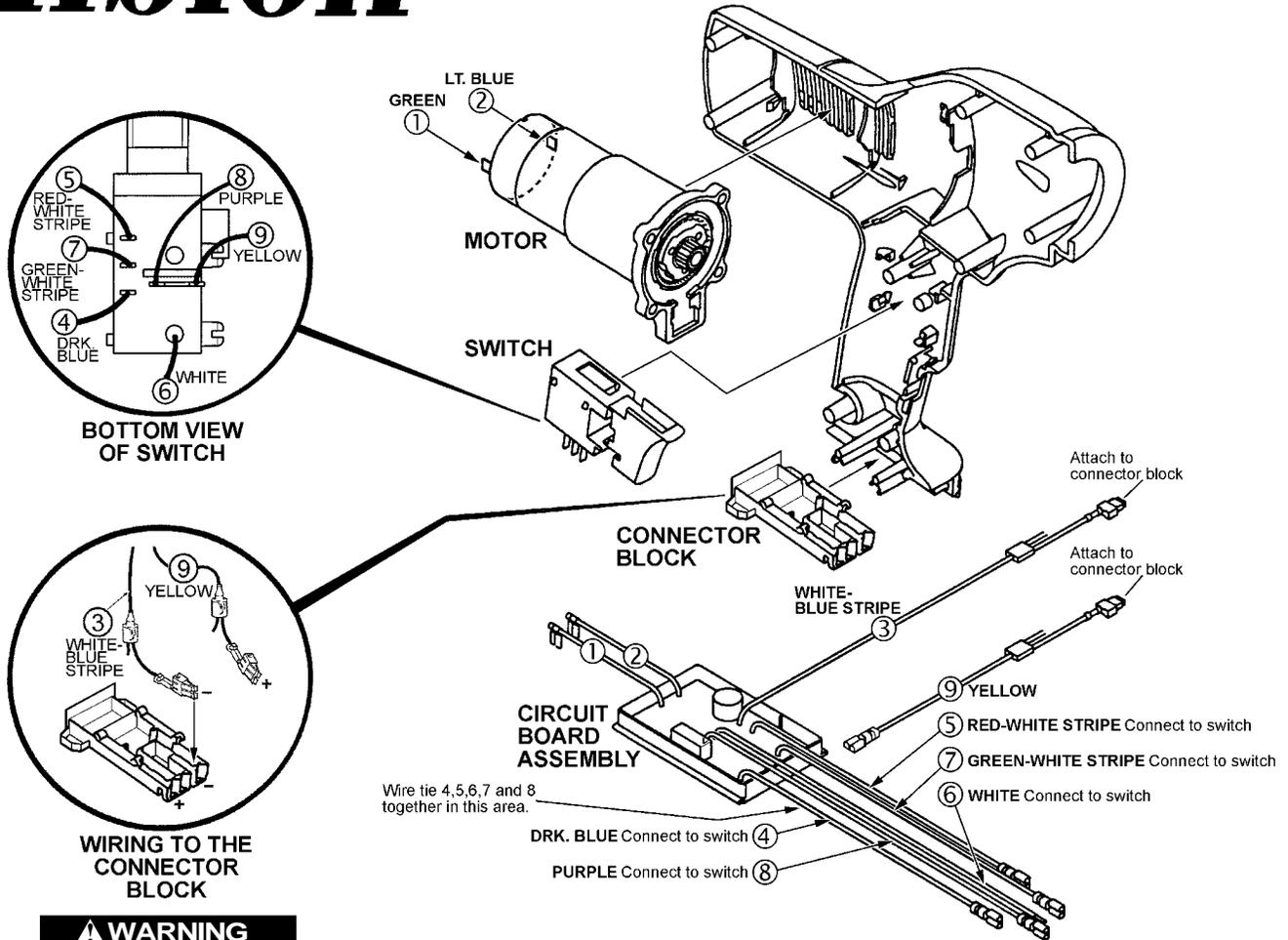


EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

| FIG. | MILWAUKEE PART NO. | DESCRIPTION OF PART | QTY. |
|------|--------------------|---------------------------|------|
| 1 | 06-82-2625 | Screw | (4) |
| 2 | 06-82-7470 | Screw | (9) |
| 4 | 14-50-0700 | Motor / Gearcase Assembly | (1) |
| 5 | 22-09-1630 | P.C. Board Assembly | (1) |
| 6 | 22-56-0235 | Connector Block | (1) |
| 7 | 23-66-2230 | Lock Switch | (1) |
| 8 | 23-66-2390 | Switch | (1) |
| 9 | 31-50-1495 | Housing Kit | (1) |
| 10 | 45-04-0715 | Frame Mounting Screw | (1) |
| 11 | 31-92-0340 | Clutch Release Trigger | (1) |
| 12 | 32-48-0090 | Output Gearcase Assembly | (1) |
| 13 | 40-50-0990 | Trigger Spring | (1) |
| 14 | 40-50-3930 | Lever Spring | (1) |
| 15 | 43-74-0250 | Plunger Rod Hook | (1) |
| 16 | 44-10-0500 | Clutch Release Lever | (1) |
| 17 | ----- | Rack | (1) |
| 18 | 45-04-0660 | Screw - Plunger Rod | (1) |
| 38 | 49-96-4670 | Wrench (Not Shown) | (1) |

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Albion®



BOTTOM VIEW OF SWITCH

WIRING TO THE CONNECTOR BLOCK

⚠ WARNING
SWITCH POLARITY SENSITIVE
 If wired incorrectly with connector block, switch **will be** damaged and destroyed!

NOTE: Proper polarity in connector block requires leads to be crossed, as illustrated.

WIRING SPECIFICATIONS

| Wire No. | Wire Color | Origin or Part No. | Gauge | Length | Terminals, Connectors and End Wire Preparation |
|----------|-------------|--------------------|-------|--------|--|
| 1 | Green | * | 20 | 2-1/4 | * Component of the circuit board assembly. |
| 2 | Light Blue | * | 20 | 2-1/4 | * Component of the circuit board assembly. |
| 3 | White/Blue | * | 20 | 8-1/4 | * Component of the circuit board assembly. |
| 4 | Dark Blue | * | 20 | 6-1/2 | * Component of the circuit board assembly. |
| 5 | Red/White | * | 20 | 6-7/8 | * Component of the circuit board assembly. |
| 6 | White | * | 20 | 7-3/4 | * Component of the circuit board assembly. |
| 7 | Green/White | * | 20 | 6-1/2 | * Component of the circuit board assembly. |
| 8 | Purple | * | 20 | 6-1/2 | * Component of the circuit board assembly. |
| 9 | Yellow | * | 20 | 4 | * Component of the circuit board assembly. |

BULK LEAD WIRE - BULLETIN 58-01-0003

NOTE:

All lead lengths are before stripping. All leads must be held to ± .125" unless specified elsewhere. Strip wire per ES 13-11. Crimp terminals per ES 13-15.

TERMINAL DESCRIPTION

| Code | Part No. | Qty. |
|------|----------|------|
| | | |

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