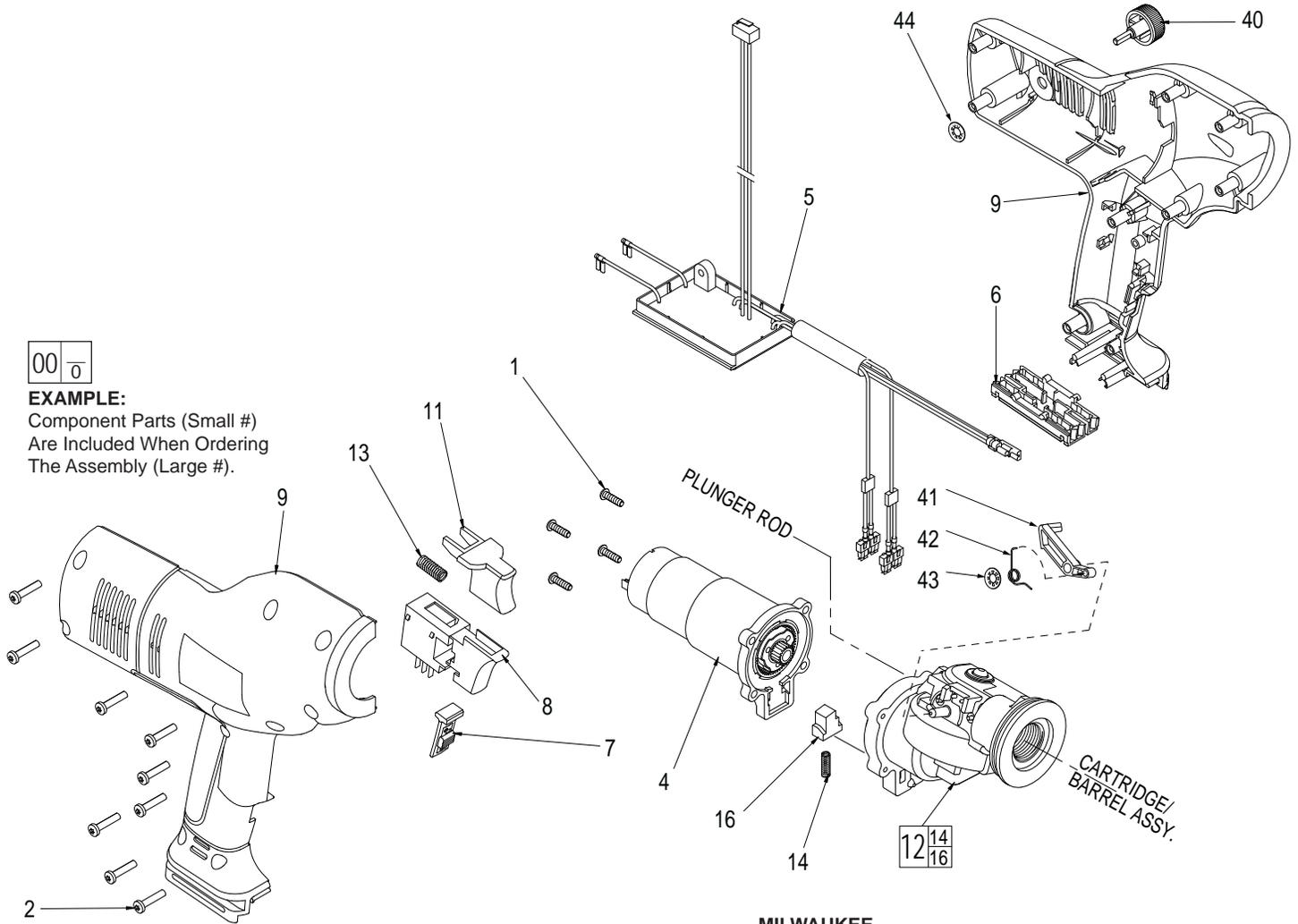


SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
CORDLESS CAULK GUN - ALBION			Jan. 2010
CATALOG NUMBER	6563-69	SERIAL NUMBER	A82A
		WIRING INSTRUCTION SEE REVERSE SIDE	



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EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

Inserting the Plunger Rod

Always lock the trigger or remove the battery pack before inserting the plunger rod. Do not run the tool to pull the plunger rod through the tool, this will damage the tool and rod. Manually push the plunger rod through the tool, as follows:

1. Press in and hold rod release trigger.
2. Grasp the plunger rod handle. The teeth on the plunger rod should point toward the left and slightly down.
3. Insert the plunger rod from the rear of the tool. It may be necessary to wiggle the plunger rod slightly while pushing it through the tool.

NOTE: Keep the plunger rod clean. Retracting or inserting a plunger that is covered with material may damage the internal parts of the tool.

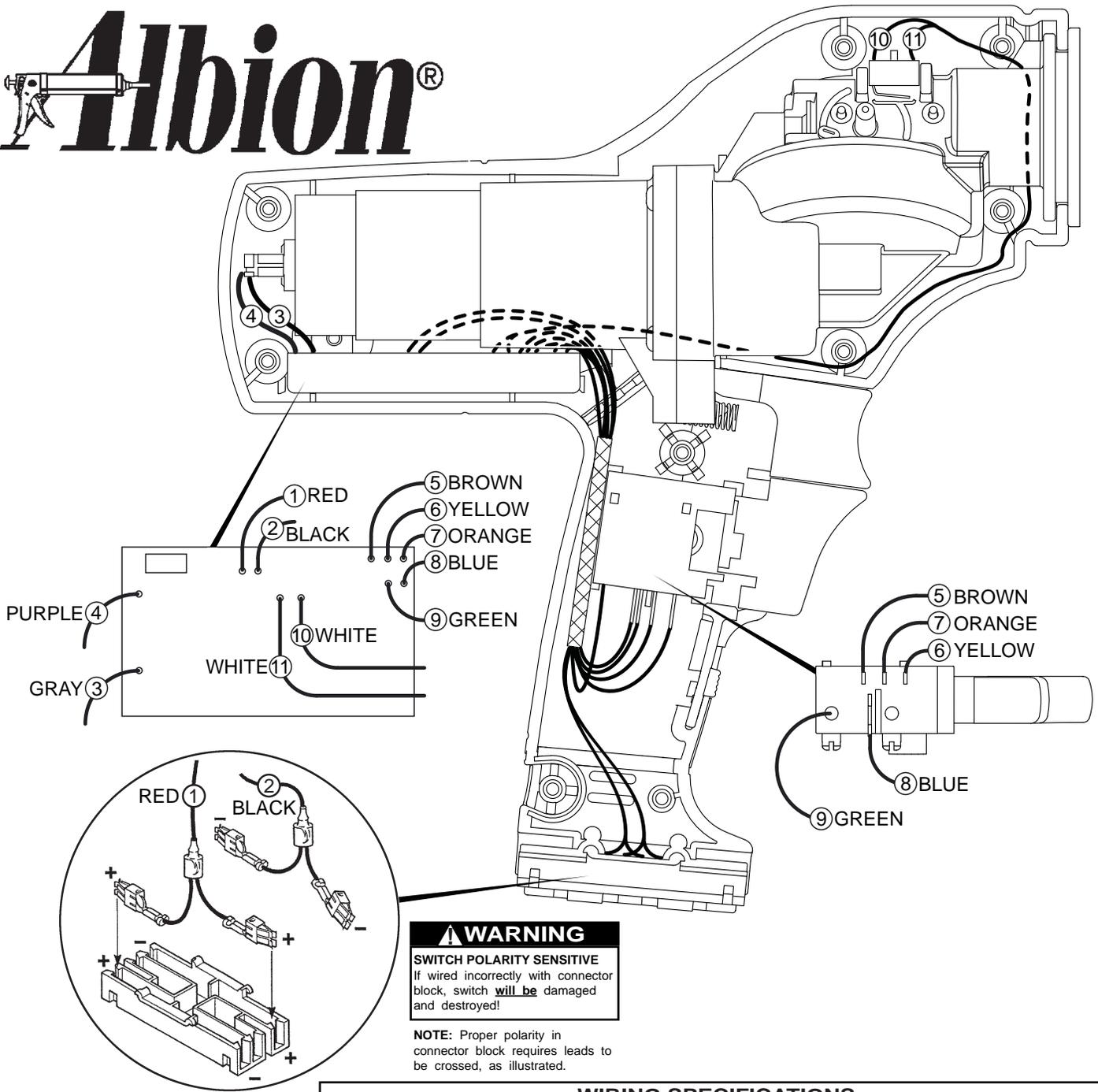
FIG.	MILWAUKEE PART NO.	DESCRIPTION OF PART	QTY.
1	06-82-2625	Screw	(4)
2	06-82-7470	Screw	(9)
4	14-50-0750	Motor / Gearcase Assembly	(1)
5	22-09-1683	P.C. Board Kit	(1)
6	22-56-0195	Connector Block	(1)
7	23-66-2230	Lock Switch	(1)
8	23-66-2390	Switch	(1)
9	31-50-1835	Housing Kit	(1)
11	31-92-0340	Clutch Release Trigger	(1)
12	32-48-0095	Output Gearcase Assembly	(1)
13	40-50-0990	Trigger Spring	(1)
14	40-50-3930	Lever Spring	(1)
16	44-10-0500	Clutch Release Lever	(1)
40	43-98-0645	Speed Control Dial	(1)
41	44-10-0470	Limit Switch Lever	(1)
42	40-50-8930	Spring	(1)
43	42-70-0450	Clip	(1)
44	42-70-0900	Clip	(1)

ALBION ENGINEERING COMPANY

1250 N. Church Street
Moorestown, NJ 08057

PHONE: 856-235-6688 FAX: 856-235-9460 www.albioneng.com

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⚠ WARNING
SWITCH POLARITY SENSITIVE
 If wired incorrectly with connector block, switch **will be** damaged and destroyed!

NOTE: Proper polarity in connector block requires leads to be crossed, as illustrated.

WIRING SPECIFICATIONS					
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Red	*	20	8.75	* Component of the circuit board assembly.
2	Black	*	20	8.75	* Component of the circuit board assembly.
3	Gray	*	20	1.80	* Component of the circuit board assembly.
4	Purple	*	20	1.80	* Component of the circuit board assembly.
5	Brown	*	20	7.00	* Component of the circuit board assembly.
6	Yellow	*	20	7.00	* Component of the circuit board assembly.
7	Orange	*	20	7.00	* Component of the circuit board assembly.
8	Blue	*	20	7.00	* Component of the circuit board assembly.
9	Green	*	20	7.00	* Component of the circuit board assembly.
10	White	*	20	10.75	* Component of the circuit board assembly.
11	White	*	20	10.75	* Component of the circuit board assembly.

BULK LEAD WIRE - BULLETIN 58-01-0003

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 Moorestown, NJ 08057

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